Mass Spectrometric Characterization of Circulating Covalent Protein Adducts Derived from a Drug Acyl Glucuronide Metabolite: Multiple Albumin Adductions in Diclofenac Patients

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ABSTRACT

Covalent protein modifications by electrophilic acyl glucuronide (AG) metabolites are hypothetical causes of hypersensitivity reactions associated with certain carboxylic drugs. The complex rearrangements and reactivities of drug AG have been defined in great detail, and protein adducts of carboxylic drugs, such as diclofenac, have been found in liver and plasma of experimental animals and humans. However, in the absence of definitive molecular characterization, and specifically, identification of signature glycation conjugates retaining the glucuronyl and carboxyl residues, it cannot be assumed any of these adducts is derived uniquely or even fractionally from AG metabolites. We have therefore undertaken targeted mass spectrometric analyses of human serum albumin (HSA) isolated from diclofenac patients to characterize drug-derived structures and, thereby, for the first time, have deconstructed conclusively the pathways of adduct formation from a drug AG and its isomeric rearrangement products in vivo. These analyses were informed by a thorough understanding of the reactions of HSA with diclofenac AG in vitro. HSA from six patients without drug-related hypersensitivities had either a single drug-derived adduct or one of five combinations of 2–8 adducts from among seven diclofenac AG adducts and three AG glycations on seven of the protein’s 59 lysines. Only acylations were found in every patient. We present evidence that HSA modifications by diclofenac in vivo are complicated and variable, that at least a fraction of these modifications are derived from the drug’s AG metabolite, and that albumin adduction is not inevitably a causation of hypersensitivity to carboxylic drugs or a coincidental association.

Introduction

Acyl glucurononides (AG) are exceptional even among the numerous electrophilic metabolites of drugs (Stepan et al., 2011), including the multiple reactive intermediates of carboxylic acids (Kenny et al., 2004; Skonberg et al., 2008), because they can circulate in plasma, principally in non-covalent association with protein (Williams and Dickinson, 1994) and sometimes at concentrations matching or exceeding those of the parent compound (Dockens et al., 2000; Zhang et al., 2011). The circulation of AG, combined with extrahepatic expression of uptake transporters of O-glucurononides (Schiffer et al., 2003), allows for much wider systemic distribution and potentially much more widespread biologic effects than are usually associated with chemically reactive drug metabolites. From the earliest identifications of AG as unstable and protein-reactive conjugates these commonplace metabolites have been linked persistently, and at times almost generically, but always somewhat uncertainly, with the varied adverse reactions of carboxylic drugs (Regan et al., 2010; Sawamura et al., 2010). This hypothetical linkage of protein adduction and toxicity has been particularly

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enduring but no less contentious in the case of hypersensitivity reactions to nonsteroidal anti-inflammatory drugs (NSAIDs), such as diclofenac.

Hapten characterization is key to understanding hypersensitivity reactions. Protein adducts of carboxylate drugs have been located in liver and plasma by radiochemical tracing (Masubuchi et al., 2007), immunovisualization (Aithal et al., 2004), and hydrolytic deconjugation (Zia-Amirhosseini et al., 1994). Partial assignments of modified hepatic (Wade et al., 1997) and plasma (Bailey and Dickinson, 1996) proteins were achieved by immunoblotting. Antibodies to diclofenac-haptenated proteins circulate in some patients (Aithal et al., 2004). However, neither the metabolic origins nor structures of the covalent modifications could be defined completely. Correlations of plasma protein adduction with AG exposure in humans implicate direct combination (Castillo et al., 1995), but definitive identification of adducts derived uniquely from AG metabolites has proved elusive.

Any attempt to deconstruct protein haptenation by carboxylate drugs in vivo must differentiate between adduction products, some with identical substructures, of multiple biosynthetic 1-AG (Stachulski et al., 1993). Isoenzyme and AG metabolites will esterify (Grillo et al., 2003), and acyl glucuronylation products, some with identical substructures, of multiple bio-

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Materials and Methods

Reagents. Diclofenac sodium, zomepirac sodium, dithiothreitol, iodoacetamide, and HSA (approximately 99% pure, essentially fatty acid free and globin free; product A3782) were purchased from Sigma-Aldrich (Poole, Dorset, UK). Protein concentrations were determined throughout using Bradford assay dye reagent purchased from Bio-Rad (Hemel Hempstead, Hertfordshire, UK). Sequencing-grade modified trypsin was obtained from Promega (Southampton, Hampshire, UK). LC-MS–grade (acetoni-trile, ethanol, isopropanol, and methanol) and high-performance liquid chromatography–grade (diethyl ether and ethyl acetate) organic solvents were purchased from Fisher Scientific (Loughborough, Leicestershire, UK). Standard inorganic chemicals and organic acids were products of either Sigma-Aldrich or Fisher Scientific.

Synthesis of Diclofenac 1-β AG. The chemical synthesis of diclofenac 1-β AG via a modified form of the method of Bowkett et al. (2007) is described in Supplemental Scheme 1.

Human Blood Collection. Blood taken for preparing the single pool of blank plasma used in the LC-MS/MS assays of diclofenac and its AG and for the incubations with diclofenac 1-β AG was obtained from three healthy unmedicated male volunteers, aged 21–25 years, who gave informed consent according to a procedure approved by the University of Liverpool Committee of Research Ethics. The blood was collected into 9-ml lithium heparin–coated Vacutette tubes (Greiner Bio-One GmbH, Kremsmünster, Austria). Plasma was separated by centrifugation at 2000g for 10 minutes and stored at −80°C.

Isomerization and Hydrolysis of Diclofenac 1-β Acyl Glucuronide in Phosphate Buffer, HSA Solution, and Human Plasma In Vitro. The incubation conditions and analytical techniques used for investigating these reactions, including the methods for identifying the regioisomeric degradation products of diclofenac 1-β AG, are detailed in Supplemental Methods.

Covalent Binding of Diclofenac Residues to HSA Incubated with 1-β AG In Vitro. The incubation conditions and analytical techniques used for measuring the covalent binding of diclofenac residues to HSA are detailed in Supplemental Methods and Supplemental Table 1.

Recruitment of Diclofenac Patients, Blood Sampling, and Sample Stabilization. The clinical study was designed for analysis of circulating drug-derived HSA adducts. Ethical approval was obtained from the National Research Ethics Service Committee East Midlands-Derby. All the patients were recruited from a rheumatology clinic in the Nottingham University Hospitals and gave informed written consent. They were of Northern European ethnic origin and had been on a stable daily dose of diclofenac (100–150 mg in two or three divided doses) for at least 1 year (Table 1; additional details in
Supplemental Table 3). This extended period of diclofenac therapy was selected to attain the highest level of plasma protein adduction by reactive drug metabolites through multiple dosing (Zia-Amirhosseini et al., 1994). The patients were undergoing regular review, including blood monitoring for their disease every 3 months. None of the patients, based upon routine liver enzyme assays (serum alanine aminotransferase, aspartate aminotransferase, and $\gamma$-glutamyl transferase) and clinical observation, demonstrated evidence of either liver injury or drug-related hypersensitivity reactions at the time of the study. Some had in the past experienced mild, transient, alanine aminotransferase rises, but those episodes were not clinically relevant and did not lead to drug or dose modifications. No restrictions were placed on the patients’ food intake. For patients N01–N03, who had taken two tablets daily, single blood samples (18 ml) removed by venipuncture

![Fig. 1](image)

(A) Diclofenac. (B) Proposed mechanisms of protein adduction at lysine residues by reactive AG and thioester metabolites of diclofenac in vivo. Synthetic diclofenac $1\beta$ AG acylated and/or glycated up to ten of HSA’s 59 lysines in vitro depending on the molar ratio (Table 2). Between one and six modified HSA lysines were identified in each diclofenac patient (Table 4). The acylation adducts and complete glycation adducts were found in all and three of the six patients, respectively. In vivo, only complete glycation adducts, retaining the glucuronyl and drug carboxyl residues, are unambiguously formed from AG metabolites. The acylation adducts, as discussed in the text, might also be formed in vivo from thioester metabolites of coenzyme A (CoA) and glutathione (GSH). Only the $1\alpha$ AG, produced from $2\alpha$ AG by reverse acyl migration, was seen in vitro, but in principle all of the anomers can be formed. The $1\beta$ AG, as shown here, is the predominant acylating isomer in vitro, but involvement of the three regioisomers and their anomers cannot be excluded. Lysine $N$-$\gamma$-glycation by the $3\beta$ AG is purely representative; the regioisomers involved were not identified. The extent of any Amadori rearrangements of hydroximine adducts (Schiff bases) of the C-3 and C-4 esters to ketoamines is unknown.

**TABLE 1**

<table>
<thead>
<tr>
<th>Patient</th>
<th>Diclofenac Doses and Formulations$^a$</th>
<th>Blood Sampling after Last Diclofenac Dose</th>
<th>Comedications Metabolized to AG in Humans$^b$</th>
</tr>
</thead>
<tbody>
<tr>
<td>N01 (male, 42 yr)</td>
<td>50 mg, b.i.d. (EC)</td>
<td>1</td>
<td>aspirin, ramipril, rosvastatin</td>
</tr>
<tr>
<td>N02 (female, 65 yr)</td>
<td>50 mg, b.i.d. (EC)</td>
<td>1</td>
<td>simvastatin</td>
</tr>
<tr>
<td>N03 (female, 52 yr)</td>
<td>50/75 mg AM/PM (EC/MR)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>N08 (male, 63 yr)</td>
<td>50 mg, t.i.d. (EC)</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>N09 (male, 48 yr)</td>
<td>50 mg, t.i.d. (EC)</td>
<td>2.5</td>
<td></td>
</tr>
<tr>
<td>N10 (female, 77 yr)</td>
<td>50 mg, t.i.d. (Voltarol dispersible tablets)</td>
<td>2.5</td>
<td></td>
</tr>
</tbody>
</table>

EC, enteric-coated; MR, modified release.
$^a$Diclofenac sodium formulations except where indicated. All the patients had taken diclofenac for at least 1 year.
$^b$AG metabolites of comediations are formed in vivo and/or in vitro.
were collected into lithium heparin-coated Vacutube tubes 1 hour after the first tablet of the day. Samples were collected similarly from patients N08–N10 2.5–3 hours after the first tablet of the day. Blood was collected over melting ice to minimize AG degradation and protein adduction ex vivo and centrifuged immediately at 2000g for 10 minutes at 4°C. A drug AG in human plasma can be stabilized effectively through cooling alone (Matthews and Woolf, 2008). Plasma aliquots (60 μl) intended for mass spectrometric analyses of drug-derived HSA adducts were frozen immediately at −80°C. Plasma containing drug AG is conventionally acidified to stabilize the conjugates (Hyneck et al., 1988; Matthews and Woolf, 2008), but these aliquots remained unacidified to avoid selective hydrolytic loss of AG-derived glycation adducts from the serum albumin (Smith et al., 1990) and interference with the isolation of HSA by affinity chromatography. Aliquots for quantitative LC-MS/MS analyses of diclofenac and its AG metabolite (100 μl) were acidified immediately through addition of 2 M acetate acid (final concentration, 4% v/v), a procedure known to stabilize diclofenac AG (Kenny et al., 2004; Sparidans et al., 2008). They were frozen at −80°C. All of the plasma aliquots were frozen within 1 hour of blood collection, transported from the clinic to the laboratory buried in dry ice, and stored at −80°C. Control plasma for the quantitative analyses was obtained from the healthy unmedicated volunteers. The plasma samples used as controls for the analyses of drug-derived HSA adducts were obtained independently from male and female adult subjects who had not taken diclofenac but, in common with the diclofenac patients, were taking a variety of prescribed comedications. None of the latter was known to interfere with covalent modification reactions or interference with the isolation of HSA by affinity chromatography.

LC-MS/MS Analysis of Diclofenac and Diclofenac AG in Clinical Plasma Samples. The sample processing and analytical techniques used for assaying diclofenac and diclofenac AG in human plasma are detailed in Supplemental Methods and Supplemental Table 2.

Mass Spectrometric Assessment of Covalent Modification of HSA by Diclofenac AG In Vitro. The concentration- and time-dependent covalent modifications of HSA in vitro were investigated by mass spectrometric analysis of modified tryptic peptides. Diclofenac-1β AG (400 nM, 4, 40, and 400 μM, and 2 mM) in 0.1 M potassium phosphate buffer, pH 7.4, was incubated with HSA (40 μM) at 37°C for 16 hours. The molar ratios of AG:HSA (0.01–50) were not chosen to replicate ratios achieved in plasma in vivo, which were unknown at that time, but expected to be substantially lower than any ratio that yielded detectable adducts in vitro. Rather, the higher AG concentrations were intended to ensure production and characterization of all the HSA adducts that might be formed in vivo and subsequently to facilitate a thorough, systematic, targeted search for HSA adducts in patients. In a separate experiment, the 1β-AG (2 mM) was incubated with HSA (40 μM) under the same conditions, and aliquots were removed at intervals between 30 minutes and 16 hours. Additionally, the relative contributions of the 1β-AG and its positional (acyl migration) isomers collectively to the N-acylation of HSA were assessed by first allowing 1β-AG (2 mM) to isomerize in phosphate buffer, pH 7.4, at 37°C for 3 hours. Separately, it was shown that only 5.5 ± 1.4% (mean ± S.D., n = 3) of the 1β-AG remained at the end of an incubation under these conditions, yielding a mixture of 2-, 3-, and 4-isomers and small amounts of diclofenac (Fig. 2B). HSA (40 μM; final AG:HSA molar ratio, 0.01–50:1) was incubated in this pre-degraded solution at 37°C for 16 hours and simultaneously for comparison in freshly prepared phosphate-buffered solutions of 1β AG. Aliquots of the various incubations (100 μl) were added to nine volumes of ice-cold methanol, mixed by vortexing, and centrifuged at 24,000g at 4°C for 15 minutes. The supernatant was removed, and the protein pellet was washed with ice-cold methanol (60 μl × 3) to extract noncovalently bound AG and diclofenac. The protein was dissolved in 50 μl of 0.1 M phosphate buffer, pH 7.4, reduced with dithiothreitol (10 mM) for 15 minutes at room temperature, and alkylated (carboxyamidomethylated) with iodoacetamide (55 mM) for a further 15 minutes at room temperature. It was precipitated, and washed with ice-cold methanol and recovered by centrifugation, as before. The pellet was redissolved in ammonium bicarbonate solution (50 mM, 30 μl) and assayed for protein content. The remainder of the solution (protein concentration, 3.2 mg/ml) was digested with trypsin (5 μg) at 37°C overnight. The digests were desalted using 0.6 μl Zip-Tip pipette tips (Millipore, Billerica, MA), eluted with acetonitrile-0.1% trifluoroacetic acid (1:1, v/v; 10 μl), and dried by centrifugation under vacuum (SpeedVac; Eppendorf UK Ltd, Cambridge, UK) before LC-MS/MS analysis.

Isolation of HSA from Diclofenac Patients. HSA was isolated by affinity chromatography from stored unacidified plasma samples (60 μl; equivalent to approximately 2.4 mg HSA) of six diclofenac patients (Table 1) and control plasma, under the same conditions. The samples were processed immediately after they were thawed. HSA from patients N01, N02, N03, and N08, and also HSA from the control plasma samples, was captured at room temperature on a 2-ml (4.6 × 50 mm) POROS anti-HSA affinity cartridge installed in a PerSeptive Biosystems Vision Workstation (Applied Biosystems, Foster City, CA) and was eluted with 12 mM HCl as described previously (Greenough et al., 2004; Jenkins et al., 2009). This cartridge expired before any more plasma samples were processed and could not be replaced because the manufacturer had discontinued production. Therefore, HSA from patients N09 and N10 was captured using an Affinity Removal System column (HSA only, 4.6 × 50 mm; Agilent Technologies, Santa Clara, CA) according to the same general procedure and eluted with the proprietary acidic elution buffer. In all cases, the eluted protein fractions were immediately neutralized with 0.1 M Tris-HCl buffer, pH 7.4, to ensure that these eluates were compatible with ice-cold methanol precipitation and digested with trypsin overnight as described for HSA modified in vitro. The digest was subjected to ion exchange chromatography on a PolySULFOETHYL A strong cation-exchange column (200 × 4.6 mm, 5 μm, 300 Å; PolyLC, Columbia, MD), a procedure that enhances substantially the sensitivity of the peptide analyses by LC-MS/MS (Jenkins et al., 2009). Peptides were eluted with a linear gradient (0–50% over 75 minutes) of 10 mM KH2PO4 containing 1 M KCl and acetonitrile (3:1, v/v), pH < 3, against 10 mM KH2PO4 and acetonitrile (3:1, v/v), pH < 3, at a flow rate of 1 ml/min. The eluate was monitored at 214 nm. Approximately 15 peptide-containing fractions (2 ml) were collected per elution. They were dried by centrifugation under vacuum, reconstituted in 0.1% (v/v) trifluoroacetic acid, desalted using a Macroporous Reversed-Phase C18 High-Recovery column (4.6 × 50 mm; Agilent Technologies) installed on a Vision Workstation, and finally dried under vacuum for LC-MS/MS analysis.

Mass Spectrometric Characterization of Added Tryptic Peptides of HSA. Adducted tryptic peptides in the Zip-Tip eluates (HSA modified in vitro) and the desalted ion-exchange fractions (HSA modified in vivo) were analyzed on a 5500 QTRAP hybrid triple-quadrupole/linear ion trap instrument fitted with a Nanospray II source (AB Sciex, Foster City, CA). From earlier mass spectrometric and spectrophotometric studies on adducts of HSA by NSAIDs AG in vitro (Ding et al., 1993, 1995; Qiu et al., 1998), ε-amino groups of lysine residues were known to be the principal identified sites of modification by these AG even in the absence of imine-adduct stabilizing reagents. Although Cys34 of HSA is also recognized as a nucleophilic residue, standard thiol-masking agents have failed to block covalent modification of the protein by NSAID AGs (Smith et al., 1990). None of the previous studies that characterized adducts of NSAID AGs on HSA reported a thioester adduct (Ding et al., 1993, 1995; Qiu et al., 1998). The established chemistry of thiosters certainly suggested stable S-acylation of Cys34 by diclofenac AG was an improbable expectation under the experimental conditions employed. Nonetheless, attempts were made using LC-MS/MS to identify an adduct at Cys34 in the tryptic digest but they revealed no evidence for covalent modification by the AG in vitro (data not shown). Therefore, multiple reaction monitoring (MRM) transitions specific for peptides containing N-acylated or glycated lysines were selected as follows: the mass values of all HSA peptides with a missed trypsin cleavage at a modified lysine residue (Jenkins et al., 2009; Meng et al., 2011; Whitaker et al., 2011) and mass additions of either 277 amu (acylated peptide) or 453 amu (acyl-glucuronide glycated peptide) «}
Fig. 2. Acyl migration, anomerization, and hydrolysis of synthetic diclofenac 1-β AG in vitro at 37°C. (A) LC-UV chromatogram (λ = 254 nm) of diclofenac 1-β AG; its anomer; and C-2, C-3, and C-4 positional isomers and liberated diclofenac after a 90-minute incubation of the 1-β AG (2 mM) in 0.1 M potassium phosphate, pH 7.4. (B) 1-β AG (2 mM) in 0.1 M potassium phosphate buffer, pH 7.4. (C) 1-β AG (2 mM) in HSA solution (40 mM; 2.66 mg/ml) buffered with 0.1 M potassium phosphate, pH 7.4. (D) 1-β AG (400 μM) in HSA solution (40 mM) buffered with 0.1 M potassium phosphate, pH 7.4. (E) 1-β AG (2 mM) in pooled human plasma. (F) 1-β AG (400 μM) in pooled human plasma. The relative proportions (peak areas) of the AG isomers and diclofenac were determined by LC-UV. Analytes were identified fundamentally by LC-MS. The AG positional isomers were assigned from their chronological order of appearance. Only the anomers of the 1-isomer were seen to be resolved. The 1-α anomer was assigned by chromatographic comparisons with fully characterized 1-O-acyl anomers of other AG. Data shown represent means ± S.D. as error bars (n = 3 separate experiments).
peptide) for the [35Cl2]diclofenac-derived residues were calculated and these were paired with the m/z values of the dominant fragment ions of diclofenac, namely m/z 250 and m/z 215, to complete the MRM transitions. The amino acid sequence of UniProtKB/Swiss-Prot entry P02768 for HSA (monoisotopic mass, 66,428; 585 residues) was used. This sequence omits the 24 N-terminal residues of preproalbumin. The choice of mass spectrometric method was also influenced pragmatically by the reasonable assumption that only highly selective peptide survey scans would be sufficiently sensitive to detect any protein modifications in diclofenac patients. This choice was reinforced somewhat by failures of covalent peptide analyses to detect covalently modified serum albumin in rats administered single large intravenous doses (60 mg/kg) of either diclofenac or diclofenac AG (unpublished data), plausible indications that only very low levels of modified serum albumin might be expected in patients. Sample aliquots (2.4–5.0 pmol) were delivered into the mass spectrometer by an Ultimate 3000 high-performance liquid chromatography system through a 5-mm C18 nano-precolumn, a C18 PepMap column (75 μm × 15 cm; Dionex, Sunnyvale, CA), and a 10-μm i.d. PicoTip ionspray emitter (New Objective, Woburn, MA). The ionspray potential was set to 2200–3500 V, the nebulizer gas to level 19, and the interface heater to 150°C. A gradient from 2% acetonitrile/0.1% formic acid (v/v) to 50% acetonitrile/0.1% formic acid (v/v) over 60 minutes was applied at a flow rate of 300 nl/min. MRM transitions were acquired at a flow rate of 300 nl/min. MRM transitions were acquired at a flow rate of 300 nl/min. The higher resolution and broader mass range of this system was comprised of a NanoLC–Triple TOF 5600. The ionspray technique (Unwin et al., 2005), with the resolution and dynamic fill of the ion trap. These product ion spectra were used variously to confirm the peptide sequence, the site of adduction, and the identity of the lysyl adduct (acetylation or glycation). The relative MRM peak heights of the modified peptides were computed using MultiQuant software version 2.0 (AB Sciex) to produce an "epitope profile" for each type of adding species, i.e., acetylation and glycation. However, the peak-height ratios are regarded as approximations of molar ratios in the absence of knowledge of the peptides’ relative ionization and transmission efficiencies. The total ion count for each digest sample was normalized to that of the HSA adduct produced in vitro at a molar ratio of diclofenac 1-β AG to protein of 50:1 over 16 hours, thereby allowing the magnitudes of the MRM signals to be adjusted for differences between on-column sample loading (Meng et al., 2011). Modified tryptic peptides of HSA isolated from diclofenac patients were also analyzed on an AB Sciex Triple TOF 5600. The higher resolution and broader mass range of this instrument allowed for more confident assignments of some peptide sequences and adduct structures. Peptide aliquots (2.4–5.0 pmol) were delivered into the mass spectrometer via a 10-μm i.d. PicoTip (New Objective) by a direct-flow nano-LC system (Elsigent, Dublin, CA). The system was comprised of a NanoLC-Ultra chromatography linked to a HiPLC-Nanoflex docking station, ChromXP C18 trap column (200 μm × 0.5 mm), and ChromXP C18 column (75 μm × 15 cm). The ionspray potential was set to 2200–3500 V, the nebulizer gas to level 5, and the interface heater to 150°C. A gradient from 2% acetonitrile/0.1% formic acid (v/v) to 50% acetonitrile/0.1% formic acid (v/v) in 90 minutes was applied at a flow rate of 300 nl/min. Data were acquired at 25 MS/MS spectra per cycle with an accumulation time of 100 ms each, sorted in PeakView (AB Sciex) to highlight spectra containing fragment ions at m/z 215 and m/z 250, and then interpreted manually.

**Results**

**Isomerization and Hydrolysis of Diclofenac 1-β AG In Vitro.** Synthetic diclofenac 1-β AG in phosphate buffer, pH 7.4, at 37°C (Fig. 2B) and also in buffered HSA solution at a high molar ratio (50:1; Fig. 2C) underwent rapid rearrangement through acyl migration (Fig. 1) but very little hydrolysis to parent carboxylate. In the HSA solution, the quantities of C-2, C-3, and C-4 positional isomers exceeded that of the 1-β AG after approximately 1, 2, and 3 hours, respectively. Similar isomer successions occurred in the phosphate buffer. The relative proportions of the isomers (C-3 > C-2 > C-4) stabilized from about 6 hours in the presence and absence of HSA and remained essentially unchanged for the subsequent 10 hours. Reducing the molar ratio AG:HSA from 50:1 to 10:1 produced a dramatic acceleration of conjugate hydrolysis without greatly affecting the relative proportions of the positional isomers (≤10% variance of isomer exposure over 16 hours): the quantity of deconjugated diclofenac equaled or exceeded the individual quantities of the AG isomers after approximately 4 hours (Fig. 2D). However, as in the buffer and other HSA incubations, the mixture of degradation products stabilized from about 6 hours. In the human plasma incubations (Fig. 2, E and F), although some acceleration of acyl migration was also apparent, hydrolysis of 1-β AG and all the regioisomers was the dominant pathway, outstandingly at the lower concentration of 1-β AG (400 μM) when the quantity of diclofenac exceeded the quantities of all the positional isomers after 1.5 hours and only minor residues of the isomers (≤5%) remained by 6 hours (Fig. 2F). These observations of faster migration and hydrolysis reactions in plasma conform with physicochemical measurements made on other NSAID AG (Karlsson et al., 2010). In all cases, the 1-α anomer was only formed in trace amounts (Fig. 1). The half-lives of diclofenac 1-β AG in phosphate buffer, HSA solution (2 mM and 400 μM), and human plasma (2 mM and 400 μM), estimated by nonlinear regression analysis of the first-order rates of decay of the conjugate (Supplemental Table 4), were 46.5, 56.8, 31.9, 7.0, and 5.4 minutes, respectively.

**Covalent Binding of Diclofenac Residues to HSA Incubated with 1-β AG In Vitro.** Incubation of diclofenac 1-β AG with HSA at pH 7.4 under the conditions favoring acyl-group migration over hydrolysis, i.e., a 50:1 molar ratio of AG to HSA (Fig. 2C), resulted in rapid protein modification, which was assessed from the quantity of diclofenac liberated by strong alkaline hydrolysis (Fig. 3A). This method does not differentiate between glycation structures and acyl residues on protein side chains (Fig. 1). Covalent binding was measurable from 5 minutes onward and reached an essentially stable maximum at about 6 hours. The covalent binding at the lower molar ratio of AG to HSA (10:1), when conjugate hydrolysis was substantial (Fig. 2D), followed a similar time course (Fig. 3B). The maximum measured protein addition was 0.62 ± 0.10 and 1.78 ± 0.28% molar equivalents of diclofenac (mean ± S.D., n = 3) at the lower and higher ratio, respectively. The corresponding area under the liberated diclofenac time curve, which represents a measure of protein modification over the 16-hour incubations (AUC0–16), was 238.37 and 124.13 ng/h/ml, respectively.

**Structural Characterization of Diclofenac AG-Derived Adducts Formed on HSA In Vitro.** Incubation of diclofenac 1-β AG with HSA (50:1 molar ratio) for 16 hours under the conditions conducive to rapid and selective acyl migration over hydrolysis, i.e., a 50:1 molar ratio of AG to HSA (Fig. 2C), produced two predicted adduct types (Fig. 1) that were identified by LC-MS/MS analysis of tryptic digests: lysine residues that were either N-acetylated or glycated by the complete AG (diclofenac carboxyl and glucuronyl residues). The use of a high reactive:HSA ratio was known from earlier studies on HSA adduction by β-lactams (Meng et al., 2011) to provide a secure starting point for the considerably more challenging in vivo analyses. It enables identification under
controlled conditions of (almost) all the selected HSA adducts formed detectably in patients and thereby delivers a working inventory of adducts for the in vivo study. Because trypsin is unable to cleave the protein at adducted amino acids (Jenkins et al., 2009; Meng et al., 2011; Whitaker et al., 2011), all of the peptides with a modified lysine residue will have either an N-terminal lysine—as when the residue is one of a pair—or a single subterminal lysine (Table 2). A priori, any tryptic peptide detected by the specific MRM survey-scan method used here will be acylated or glycated with diclofenac AG-derived residues (diclofenac AG- and/or thioester-derived residues in vivo) at the lysine that is the site of the missed enzymic cleavage. Eight of the 59 lysine residues, which constitute 1.4% of the entire sequence and 13.6% of the lysines, were modified consistently. Seven of the residues were adducted when the AG:HSA molar ratio was 1:1, and all eight when the ratio was ≥10:1 notwithstanding the extensive AG hydrolysis at 10:1 (Fig. 2D). All except one of those eight modified residues underwent both types of modification consistently when the ratio was ≥10:1. Exceptionally, Lys351 was not always found to be acylated (Table 2). Similarly, the glycation of Lys162 and the acylation and glycation of Lys436 were not observed invariably. Two of the modified residues, i.e., Lys137 and Lys525, were paired lysines—HSA has four lysine pairs—but neither of the adjacent residues (Lys136 and Lys524) was adducted detectably. The marked localized selectivity of lysine modification was also exemplified by the adduction of only one of the five residues (Lys541) between Lys534 and Lys545, inclusive. Nevertheless, derivatization within short amino acid sequences was highly variable: all three of the lysine residues between Lys190 and Lys199, inclusive, were adducted. Typical product-ion spectra of the N-acylated and N-glycated forms of a modified miscleaved tryptic peptide, namely those of \(^{152}\)LDELREDGKASSAK\(^{195}\) modified at Lys190, are shown in Fig. 4, A and B, respectively. Fragment ions at \(m/z\) 250 (benzyl moiety) and \(m/z\) 215 (\(m/z\) 250–Cl) were diagnostic of modifications that included the diclofenac residue, namely N-acylations and complete glycations, whereas the ion at \(m/z\) 278 (the diclofenac acyl residue) was observed less frequently, but all the fragmentations (Fig. 4, C and D) could be rationalized in terms of the two predicted adduct structures (Fig. 1) and are known from the product-ion spectrum of diclofenac (Galmier et al., 2005). The glycated peptide alone yielded an ion at \(m/z\) 839, corresponding to \([M + 2H]^+\).

**Table 2**

<table>
<thead>
<tr>
<th>Modified Lysine&lt;sup&gt;a&lt;/sup&gt;</th>
<th>Tryptic Peptide&lt;sup&gt;b&lt;/sup&gt;</th>
<th>Molar Ratio Diclofenac 1β-AG: HSA</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0.01:1</td>
</tr>
<tr>
<td>137</td>
<td>K*YLEIAR</td>
<td>—</td>
</tr>
<tr>
<td>162</td>
<td>YK*AAFTECCQAADK</td>
<td>—</td>
</tr>
<tr>
<td>190</td>
<td>LDELREDGK*ASSAK</td>
<td>G</td>
</tr>
<tr>
<td>195</td>
<td>ASSAK*QR</td>
<td>—</td>
</tr>
<tr>
<td>199</td>
<td>LK*CASELRQ</td>
<td>G</td>
</tr>
<tr>
<td>351</td>
<td>LAR*TYETTILEK</td>
<td>—</td>
</tr>
<tr>
<td>432</td>
<td>NLK*VGSK</td>
<td>G</td>
</tr>
<tr>
<td>436</td>
<td>VGSK*CCK</td>
<td>—</td>
</tr>
<tr>
<td>525</td>
<td>K*QATLVELVK</td>
<td>—</td>
</tr>
<tr>
<td>541</td>
<td>ATK*EQLK</td>
<td>—</td>
</tr>
</tbody>
</table>

G, complete glycation structure (diclofenac carboxyl and glucuronyl residues); T, diclofenac transacylation adduct.

<sup>a</sup>Benoxaprofen AG modified Lys159 and Lys199 in vitro without reductive stabilization (Qiu et al., 1998). Tolmetin AG modified Lys199, 199, 525, and 541 in vitro without reductive stabilization (Ding et al., 1995). Lys159 and Lys199, respectively, were the principal adduction sites.

<sup>b</sup>Asterisk indicates lysine modification site on the miscleaved peptide. The methodology of adduct identification is described under “Mass Spectrometric Characterization of Adducted Tryptic Peptides of HSA” in Materials and Methods. Cysteine residues of the recovered and reduced protein were carboxamidomethylated before trypsin digestion.

---

**Fig. 3.** Covalent binding of diclofenac residues to HSA (40 μM) incubated with synthetic diclofenac 1β-AG (400 μM and 2 mM) in 0.1 M potassium phosphate, pH 7.4, at 37°C for 16 hours. (A) Binding at 50:1 molar ratio of AG:HSA. (B) Binding at 10:1 molar ratio of AG:HSA. Covalent binding was estimated using a LC-MS/MS assay of diclofenac liberated from the protein adducts by alkaline hydrolytic de-conjugation. Data shown represent means ± S.D. as error bars (n = 3 separate experiments).
Fig. 4. Product-ion spectra of modified HSA peptide 182LDELRDEGKASSAK195 acquired during LC-MS/MS analysis of a tryptic digest of protein reacted in vitro with synthetic diclofenac 1β-AG (50:1 molar ratio of AG:HSA). (A) The diclofenac-acylated peptide (peptide + 277 amu; parent ion, [M + 3H]3+ at m/z 599.2). (B) The glycated peptide (peptide + 453 amu; incorporating glucuronyl and drug carboxyl residues; parent ion, [M + 3H]3+ at m/z 658.6). The MRM survey scans were set up to search for acylated and glycated HSA peptides with missed trypsin cleavages, i.e., covalent modifications, at lysine residues. The m/z values of the modified peptides and fragments correspond to the 35Cl2 isobars. The y6 ion of the acylated peptide (m/z 868) was adducted (+277 amu, the diclofenac acyl residue) at Lys190. The glycated peptide did not yield any observable y or b ions bearing the complete glycation structure. The multiply charged peptide + 158 amu ion was assigned to a whole-peptide species that retained the dehydrated residue of the dehydroglucuronic acid moiety. The acylated peptide’s parent ion also yielded peptide fragments that had undergone collision-induced elimination of the entire adduct residue. Fragment ions of the adducts are circled. The principal adduct-derived fragment ions of the modified peptide were rationalized as shown. (C) Fragment ions of the acyl adduct. (D) Fragment ions of the glycation adduct.
for the unmodified miscleaved peptide plus 158 amu. This ion was assigned to a fragment of the glycated peptide that retained only the dehydrated residue of the dehydroglucuronic acid moiety (Fig. 4D). A glucuronate species is apparently more susceptible to this dehydration if it is derived from non–1-O-β-AG structures (Karlsson et al., 2010), as it must be in this case. The peptide + 78 amu ion seen in spectra of glycated peptides (Fig. 4B; Supplemental Fig. 2B) was assigned by analogy to a pyrylium species ([C₅H₄O] = NR) produced by triple loss of water and elimination of CO₂ from the deacylated glucuronic acid residue (Jerić et al., 2002; Karlsson et al., 2010). It is putatively diagnostic of a C-N glycation linkage. The AG-derived structures were evidently more labile in the MS collision cell than the peptide bonds, leading to multiple overlapping and weak spectra within the same analytical space and difficulties with interpreting amino acid sequences. Fragment ions corresponding to the full-length peptide minus the modification were also visible in most spectra, as were full-length peptides with partial adduct structures and peptide fragments with either no or partial adducts. Nonetheless, it was possible to design MRM transitions that detected the AG-modified peptides and to interpret the MRM-triggered MS/MS spectra.

**Epitope Profiles of HSA Adducted byDiclofenac AG In Vitro.** Computation of the relative MS/MS ion count for each modified HSA peptide in a tryptic digest provides an "epitope profile" that is characteristic of the adducting drug or drug metabolite (Jenkins et al., 2009; Meng et al., 2011; Whitaker et al., 2011). These profiles can be used to visualize the time and concentration dependency of covalent modifications. The acylation and glycation structures derived from diclofenac 1-β AG were located on the subset of eight lysine residues described previously (Fig. 5; Table 2). All except two of the 16 observed modifications—acylation of Lys199 and glycation of Lys351—were detected after 0.5 hour of incubation at the highest AG:HSA molar ratio, namely 50:1. Acylation of Lys199 and glycation of Lys351 was first detected after 2 and 1 hour, respectively (data not shown). In general, the glycated adducts were identified at lower AG:HSA molar ratios (Table 2). The proportions of the normalized ion counts for the two adduct types varied considerably between adducted residues and with time at certain lysines. Thus the lowest AG:HSA molar ratio at which a glycation adduct was found was 0.01:1, whereas the corresponding ratio for the acyl adducts was 1:1. The levels of both modifications were dependent on the concentration of AG (Fig. 6, B and C). However, because the individual proportionality of ion counts and peptide abundances would have been influenced by unknown efficiencies of ionization and ion transmission in the mass spectrometer, it cannot be assumed the measured counts equate with relative molar abundances of the peptides. The time courses of totalized ion counts showed that the acyl adducts collectively were formed early, but no greater acylation occurred after about 2 hours (Fig. 6A). The glycation structures appeared no more rapidly than the acyl adducts, but the collective level of this modification increased continuously to the end of the 16-hour incubation. A representative selection of ion-count time courses for individual modified peptides is shown in Supplemental Fig. 1. The representative relationship between AG concentration and addition of the Lys195 peptide is shown in Supplemental Fig. 1C. Although the totalized ion counts for glycation products were progressively greater than those for acylation products after about 3 hours, the glycated tryptic peptides, for the analytical reasons mentioned previously, were not necessarily more abundant in total.

**Time- and Isomer-Dependent Adduction of HSA byDiclofenac AG In Vitro.** A closer examination of the dynamics of the two types of adduction in vitro provided an important insight into the mechanism of protein modification by diclofenac AG. The rapidity of the isomerization of diclofenac 1-β AG in protein solutions, even when the glucuronide underwent somewhat extensive hydrolysis (Fig. 2, D and E), suggested an explanation for early completion of the acylation reactions in HSA incubations (Fig. 6A), namely that they were affected principally by the 1-β isomer. In fact, from reaction mechanism theory and all other considerations being equal, the anomic acyl group will always be a better acylating agent than its regiosomeric forms. This proposition was tested by reacting HSA with a preformed mixture of positional AG isomers (~8:7:3 of the C-2, C-3, and C-4 isomers, respectively, estimated from LC-UV analysis; Fig. 2B) generated by incubating 1-β AG in phosphate buffer, pH 7.4, at 37°C for 3 hours, by which time only approximately 5% of the parent isomer remained. Parallel incubations of HSA with degraded and undegraded glucuronide at pH 7.4 for 16 hours (AG:HSA molar ratio, 0.01–50:1) revealed that the total level of protein acylation in solutions containing rearranged AG, as represented by summated ion counts of modified peptide ions, was approximately 30% of that observed in solutions containing only 1-β AG at the outset (Fig. 6B). In contrast, the total level of glycated peptide (peptide + 453 amu) ions, as dictated by the established mechanism of protein glycation (Fig. 1), was unaffected by extensive preincubation depletion of parent AG (Fig. 6C). Therefore, it was deduced that the 1-β AG was at least the principal source of lysine acylation adducts collectively on HSA in vitro. A detailed representation of the differential adductions of individual peptides in these experiments is shown in Supplemental Fig. 1. Collective and individual contributions of the positional isomers to acylation reactions appear to be minor. The data do not resolve which of the three positional isomers is principally responsible for the glycations, although the timescales of isomer formation (Fig. 2, C and D) and protein glycation (Fig. 6A) in HSA solutions suggest all three isomers might contribute to this modification after the fourth hour. Glycations at the anomic carbon of the C-2 regiosomer are likely to be less durable than those of the other migration products, however, because their structure prevents a stabilizing Amadori tautomeric rearrangement.

**Diclofenac and Diclofenac AG in Clinical Plasma Samples.** All of the acid-stabilized single plasma samples taken from the six patients 1–3 hours after their last tablet contained detectable concentrations of diclofenac, although in three cases the concentration was below the lower limit of LC-MS/MS quantification (Table 3). Tₘₐₓ values for the narrow peaks of diclofenac can display considerable variability, although Crook et al. (1982) calculated 2.0 ± 0.50 hours (mean ± S.D.) for a 50-mg oral dose in rheumatoid patients. Only four of the samples contained detectable concentrations of diclofenac AG, which was assayed without chromatographic resolution of the positional isomers, and in only one patient (N08) was the conjugate quantifiable. The latter sample was taken 3 hours after the last tablet. Notably, the concentration of parent drug in that spot sample was by far the highest concentration of diclofenac found in any of the patients. Nevertheless, it was substantially lower than the Cₘₐₓ of 3.3 ± 1.4 μM.
reported for a single 50-mg dose (Crook et al., 1982). The molar ratio of AG to drug in N08 was 0.21. Two of the other plasma samples that contained detectable concentrations of diclofenac AG also contained quantifiable amounts of diclofenac. The relatively low concentrations of diclofenac in the patients’ plasma have no clear explanation. Certainly neither the clinical conditions of the patients nor the comediations (Supplemental Table 3) suggest an explanation. Most of the patients took a delayed release formulation, but delaying blood sampling from 1 to 2.5/3 hours had no marked or consistent effect on drug concentrations, notwithstanding the sampling times were within the range of published $T_{\text{max}}$ for enteric-coated diclofenac (Willis et al., 1981; Crook et al., 1982).

**Characterization of Drug-Derived Adducts Formed on HSA in Diclofenac Patients.** Plasma samples from the six diclofenac patients were processed by HSA concentration (affinity chromatography) and tryptic peptide fractionation (cation exchange chromatography) before peptide analysis by nano-LC-MS/MS. These steps were essential to achieving the high sensitivity required for characterization of circulating adducts. Although two of the eight lysines modified consistently in vitro were not modified detectably in vivo (Lys137 and Lys351), a collective total of seven adducted residues and ten modifications were identified (Table 4). The detection of adducts on 75% of the HSA residues modified consistently in vitro exceeded expectations. The lower limit of adduct detection in vitro after a 16-hour incubation was an AG:HSA molar ratio of 0.01:1 (Table 2)—and reaction at that ratio yielded only one modification. Contrastingly, the molar ratio in the one patient (N08) with a measurable plasma AG concentration (90.8 nM; Table 3) was estimated to be only 0.0001:1 3 hours after the final drug dose, taking an HSA concentration of 45 mg/ml for the calculation (Veering et al., 1990).
disparity is attributed to an accumulation of modified protein (Zia-Amirhosseini et al., 1994) and cautions against any tendency to discount adduct detectability in vivo based on chemical analysis of adduction. Acylation of one, three, four, or five lysine residues was observed on HSA isolated from the patients. The acylated residues detected in each person were variously one to five from a total of six of the seven lysines that underwent this adduction reaction reproducibly in vitro (Table 2). One of the two residues adducted invariably in vitro although not modified detectably by either acylation or glycation in any of the subjects, Lys137, was only modified in vitro when the AG:HSA molar ratio was \(10:1\). Acylation of the other residue, Lys351, was detected inconsistently in vitro, i.e., near the limit of mass spectrometric identification, although its glycation was detected reproducibly at an AG:HSA ratio of \(1:1\). Acylated Lys436 and Lys525 were identified exclusively in patient N08. Unusually, Lys436 was not adducted consistently in vitro. Three of the lysines (Lys195, 199, and 541) were acylated in four patients. Two of these residues and two of the other four acylated lysines were modified in vitro when the AG:HSA molar ratio was \(0.1:1\) and all of them when the ratio was \(1:1\) (Table 2).

### TABLE 3
Concentrations of diclofenac and diclofenac AG in plasma of patients See Table 1 for individual patient data.

<table>
<thead>
<tr>
<th>Patient ID Number</th>
<th>Time of Blood Sampling</th>
<th>Diclofenac AG</th>
<th>Diclofenac</th>
</tr>
</thead>
<tbody>
<tr>
<td>N01</td>
<td>1</td>
<td>N.D.</td>
<td>N.Q.</td>
</tr>
<tr>
<td>N02</td>
<td>1</td>
<td>N.D.</td>
<td>N.Q.</td>
</tr>
<tr>
<td>N03</td>
<td>1</td>
<td>N.Q.</td>
<td>166.7</td>
</tr>
<tr>
<td>N08</td>
<td>2</td>
<td>N.Q.</td>
<td>423.3</td>
</tr>
<tr>
<td>N09</td>
<td>2.5</td>
<td>N.Q.</td>
<td>N.Q.</td>
</tr>
<tr>
<td>N10</td>
<td>2.5</td>
<td>N.Q.</td>
<td>63.91</td>
</tr>
</tbody>
</table>

N.D., not detected (MRM signal-to-noise ratio <3 at confirmed \(R_t\) of the analyte); N.Q., not quantified (analyte concentration >lower limit of detection, <lower limit of quantification).

Single blood samples were removed by venipuncture at the indicated time after the last diclofenac tablet had been taken.

Diclofenac and diclofenac AG were assayed by LC-MS/MS.
lysines (Lys195 and Lys199) were also acylated in the same patients. The three residues were among the seven lysines acylated and glycated in vitro. Supplemental Table 5 itemizes the nine modified HSA tryptic peptides obtained from N08, the greatest number obtained from any of the patients. Exceptionally, peptide 525KQTALVELVK534 from HSA of patient N08 (Table 1) was detected with an addition of 176 amu at Lys525 (Supplemental Fig. 3). Although the biochemical context of the mass increment immediately suggested conjugation with glucuronic acid alone (Fig. 1), the LC-MS/MS analysis was not able to differentiate between a glucuronyl and other, isomeric, hexuronyl modifications. Lys525 was also acylated in N08 and in vitro and was glycated in vitro (Table 2) but was not modified in any of the other patients. The 176-amu modified peptide was recovered in a later cation exchange fraction than the corresponding acylated peptide (Supplemental Table 5). On the basis of the retention times of other modified peptides, a corresponding AG-glycated peptide would have eluted earlier still from the cation exchange column, suggesting that detection of the unique glucuronylated and other, isomeric, hexuronyl modifications. Lys525 was also acylated in N08 and in vitro and was glycated in vitro (Table 2) but was not modified in any of the other patients. The 176-amu modified peptide was recovered in a later cation exchange fraction than the corresponding acylated peptide (Supplemental Table 5). On the basis of the retention times of other modified peptides, a corresponding AG-glycated peptide would have eluted earlier still from the cation exchange column, suggesting that detection of the unique glucuronylated species was not a result of in-source fragmentation of an AG-glycated precursor ion. This seemingly novel adduct is attributed tentatively to a somewhat rare, nonenzymic, posttranslational modification occurring in vivo by the slow reaction of HSA with glucuronic acid in plasma (Mazzuchin et al., 1971; Smith et al., 1990). In a separate study using similar analytical methods, we found glucosylated Lys525 (Barnaby et al., 2011) in vivo (data not shown). Neither glucuronylated Lys525 nor any of the N-acylations and glycations associable with either diclofenac AG or reactive thioester metabolites of diclofenac were found on HSA isolated from the three control subjects. Finally, neither the detection nor the chemical characteristics of the drug-protein adducts were associated consistently with measured concentrations of drug or AG in plasma (Tables 3 and 4). N08 had the greatest number of HSA adducts and the highest concentrations of diclofenac and AG but there was not a consistent alignment of the two plasma concentrations and the number of adducts in the six patients. Thus, N01 and N02 had nonquantifiable drug concentrations and yet they each yielded multiple adducts. The spot drug and AG concentrations are unlikely to have any relevance to the detection or composition of the HSA adducts found in these patients. Those phenomena will have been determined by protracted accumulation and chemical evolution of the adducts during the extended pharmacotherapy preceding the study.

**Discussion**

Mass spectrometric analyses of HSA from diclofenac patients have proven definitively for the first time that an AG metabolite can modify a protein covalently in vivo. This was achieved through the identification of signature lysyl glycations retaining glucuronyl and carboxyl residues (Fig. 1). It was also shown that a bioactivated carboxylate drug can modify multiple lysines via N-acylation and glycation. Ten adductions to seven lysines in highly variable combinations were characterized. Each patient had a unique combination, and the number of modifications in a subject varied almost continuously between one and eight. Only one modification was common to all the patients. Apart from an N-acylation, found in one subject, all of these adductions were predicted from reactions of diclofenac AG with HSA in vitro.

**TABLE 4**

Modified tryptic peptides of HSA isolated from diclofenac patients

HSA was isolated by affinity chromatography from plasma of patients who had taken diclofenac (100–150 mg/day) as two or three times daily doses for at least 1 year. The peptides were characterized by LC-MS/MS (AB Sciex 5500 QTRAP and TripleTOF 5600). See Table 1 for individual patient data.

<table>
<thead>
<tr>
<th>Patient ID Number</th>
<th>Modified Lysine</th>
<th>Tryptic Peptide</th>
<th>Modification</th>
</tr>
</thead>
<tbody>
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<td>N01</td>
<td>190</td>
<td>LDELRDEGK*ASSAK</td>
<td>T</td>
</tr>
<tr>
<td></td>
<td>195</td>
<td>ASSAK*QR</td>
<td>T</td>
</tr>
<tr>
<td></td>
<td>199</td>
<td>LK*CASLQK</td>
<td>T+G</td>
</tr>
<tr>
<td></td>
<td>432</td>
<td>NLGK*VGSK</td>
<td>T</td>
</tr>
<tr>
<td></td>
<td>541</td>
<td>AK*EQLK</td>
<td>T</td>
</tr>
<tr>
<td>N02</td>
<td>190</td>
<td>LDELRDEGK*ASSAK</td>
<td>T</td>
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<td></td>
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<td>541</td>
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<td>199</td>
<td>LK*CASLQK</td>
<td>T</td>
</tr>
<tr>
<td></td>
<td>541</td>
<td>AK*EQLK</td>
<td>T+G</td>
</tr>
<tr>
<td>N08</td>
<td>195</td>
<td>ASSAK*QR</td>
<td>T+G</td>
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<td></td>
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<td></td>
<td>525</td>
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<td>541</td>
<td>AK*EQLK</td>
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<td>195</td>
<td>ASSAK*QR</td>
<td>T</td>
</tr>
</tbody>
</table>

G, complete glycation structure (incorporating the diclofenac carboxyl and glucuronic acid residues); T, diclofenac transacylation adduct.

* Asterisk indicates lysine modification site on the miscleaved peptide. Cysteine residues of isolated and reduced HSA were carboxyamidomethylated before trypsin digestion.

**b**Modified by acylation and glucuronylation/hexuronylation.
Hitherto the identification of protein adducts of diclofenac in vivo rested on radiotracing, which showed relatively low binding in rat liver and plasma (Masubuchi et al., 2007), and immunovisualization in rodent (Hargus et al., 1995; Wade et al., 1997) and human (Aithal et al., 2004) liver. Although some targeted hepatic proteins were assigned, and glucuronyltransferase catalyzed diclofenac binding to rat liver homogenate (Hargus et al., 1994), the structures and metabolic derivations of modifications were not defined precisely. The method used often to characterize carboxylate-derived adducts of plasma proteins, namely alkalinolysis (Zia-Amirhosseini et al., 1994; Sallustio et al., 1997; Hermening et al., 2000), has not been applied to diclofenac patients. Correlations of plasma protein adduction with NSAID AG exposure in humans (Castillo et al., 1995), and especially the higher correlation with exposure to regioisomers (Hyneck et al., 1988), implicated covalent combination with AG and possibly intravascular reactions. However, protracted alkalinolysis releases carboxylic acid unspecifically from amide and ester side-chain linkages and ester bonds of isomeric glycations (Smith et al., 1990). Without identification of AG-definitive glycations it cannot be assumed any of these circulating adducts are derived from

**Fig. 7.** Product-ion spectra of modified HSA peptide \textsuperscript{199}LKCASLQK\textsuperscript{205} acquired during a LC-MS/MS analysis of a tryptic digest of the protein isolated from diclofenac patient N08. HSA was isolated from a 60-ml plasma sample by affinity chromatography. (A) The diclofenac-acylated peptide (peptide + 277 amu; parent ion, [M + 2H]	extsuperscript{2+} at m/z 612.8). (B) The glycated peptide (peptide + 453 amu; incorporating glucuronyl and drug carboxyl residues; parent ion, [M + 2H]	extsuperscript{2+} at m/z 700.8). The MRM survey scans were set up to search for acylated and glycated HSA peptides with missed trypsin cleavages, i.e., covalent modifications, at lysine residues. The m/z values of the modified peptides and fragments (b and y ions) correspond to the \textsuperscript{35}Cl \textsuperscript{2+} isobars. The b\textsubscript{2} (LK) ion (m/z 519.22) of the acylated peptide and the y\textsubscript{7} ion (m/z 556.25) were both adducted (+277 amu, the diclofenac acyl residue) at Lys199. The y\textsubscript{7} ion of the glycated peptide was adducted (+453 amu) but the peptide did not yield any observable b ions bearing the complete glycation structure. The peptide + 158 amu ion was assigned to a whole-peptide species that retained the dehydrated residue of the dehydroglucuronic acid moiety. The peptide + 176 amu ion retained the complete dehydroglucuronic acid moiety. The parent ions also yielded peptide fragments that had evidently undergone collision-induced elimination of the entire adduct residue. Fragment ions of the modifications are circled. The principal adduct-derived fragment ions of the modified peptide were rationalized as shown in Fig. 4. Cysteine residues of isolated and reduced HSA were carboxyamidomethylated before trypsin digestion. The presence of an alkylated cysteine in a peptide fragment is indicated by the annotation C + iodo.
AG rather than reactive thioester metabolites (Skonberg et al., 2008). The strongest evidence of protein modification by diclofenac AG within biologic systems was the observation that glucuronidation inhibitors reduced [14C]diclofenac binding to rat hepatocytes (Kretz-Rommel and Boelsterli, 1993).

Diclofenac AG incubated with HSA under conditions favoring acyl-group migration produced the dominant adduct types, N-acyl and glycation, when obtained after tolmetin AG (Ding et al., 1993; Ding et al., 1995) and benoxaprofen AG (Qiu et al., 1998) were reacted similarly with HSA. The half-lives of tolmetin and R/S-benoxaprofen AG in phosphate buffer are 0.26 and 2.0/4.1 hours, respectively (Stachulski et al., 2006). The values of the half-life of diclofenac AG reported here, and by Ebner et al. (1999) and Sawamura et al. (2010), of 0.78, 0.51, and 0.7 hour, respectively, all rate the conjugate as highly reactive. Several of the modified residues are common targets of electrophilic compounds and, thereby, potentially frequent locations of antigen formation. Lys195, adducted in every diclofenac patient, also reacts with β-lactams (Jenkins et al., 2009; Meng et al., 2011; Whitaker et al., 2011), a cyclic imide (Meng et al., 2007), and tolmetin AG (Ding et al., 1995), although not benoxaprofen AG without reductive imine-adduct stabilization (Qiu et al., 1998). AG of diclofenac, benoxaprofen, and tolmetin modify, respectively, three, two, and four lysines detectably without stabilization (Table 2). Lys195 and Lys199 (adducted in four patients) lie at the wide and flexible entrance to HSA drug site 1, a predominantly apolar ligand binding pocket (Ghuman et al., 2005) where the regioisomers of diflunisal AG react selectively (Williams and Dickinson, 1994). They and Lys432 were the only residues glycated detectably in patients. Lys414, in HSA site 2, diclofenac’s high-affinity binding site (Chamouard et al., 1985), is modified by the cyclic imide but not by benoxaprofen AG or benzylpenicillin. Lys199 and Lys414, but neither Lys195 nor Lys432, are glycated spontaneously by glucose (Barnaby et al., 2011) via the same pathway of reversible imine formation and slow, cumulative, Amadori rearrangement. Diclofenac AG glycations were identified notwithstanding incubations did not contain cyanoacethylene, which reduces imines and enhances binding of AG, including diclofenac AG (Kenny et al., 2004), to HSA (Smith et al., 1990). HSA adducts of diclofenac AG are unstable at pH 7.4 (Ebner et al., 1999).

Stabilizing additives were excluded to avoid compromising prediction of HSA’s glycations in patients. Contrarily, even without additives, five of the eight consistent glycations were not detected in patients. Detection of six from seven reproducible N-acylations suggests, hypothetically, a relatively low abundance of AG isomers or greater instability of glycation adducts in vivo. Although C-3 and C-4 lysyl aldaminines of AG might stabilize via rearrangements (Fig. 1), and this has been proposed (Smith et al., 1990; Ding et al., 1993), no experimental confirmation is available. Hydroxyimine and ketoamine peptide adducts are in equilibrium (Acharya and Sussman, 1984) and therefore probably indistinguishable by LC-MS/MS methods. Because progressive acyl migrations, cyclization, hydrolysis, and even back migrations (Johnson et al., 2008), might occur after addition, the glycation adducts are prospectively a complex, dynamic, set of regioisomeric structures.

The N-acyl adducts could have derived additionally and independently from the minor glutathione and CoA thioesters of diclofenac formed in human hepatocytes (Grillo et al., 2003), other NSAID thioesters acylate HSA in vitro (Skonberg et al., 2008). Consequently acylations by multiple metabolites as well as glycations might occur before and after HSA is transported to the blood. However, unlike AG, highly reactive S-acyl metabolites are improbable plasma constituents. The known susceptibility of a thioester produg to biochemical hydrolysis implies any diclofenac thioester entering the circulation will be degraded in the same way (Bentley et al., 2012). In fact, in rat liver homogenate, diclofenac does not undergo acyl-CoA-dependent covalent binding to protein (Hargus et al., 1994).

The addition pathways of AG are now better characterized, but relative extents of acylation versus glycation and of glycation by individual regioisomers remain uncertain. Oxaprozin AG modifies HSA only through transacylation (Ruelius et al., 1986). Five NSAID AG modify insulin only through glycation (Liu et al., 1998). Whereas HSA transacylation was effected principally by the diclofenac 1-β AG, the rank order of binding of diflunisal AGs to HSA is C-4 > >C-3 > C-2 > C-1 (Dickinson and King, 1991). High reactivity of diclofenac C-4 AG would, however, be counterbalanced by the isomer’s lower abundance. In contrast, (S)-naproxen C-2 AG modifies HSA slower than the 1β-conjugate (Iwaki et al., 1999). Apparently, the balance of acylation versus glycation differs substantially between AG and proteins. Further analyses might expand the diclofenac adduct inventory by finding structures derived from hydroxyclofenac AG (Kumar et al., 2002) and cytochrome P450-generated metabolites (Boerma et al., 2012).

Although HSA was chosen for adduct analysis because of abundance, experience suggests it will be the principal target in vivo. Several undefined rat plasma proteins are adducted by zomepirac and diflunisal, but the major target is albumin (Bailey and Dickinson, 1996). Ketoprofen AG reacts selectively with HSA in vitro (Dubois et al., 1993), without detectable addition of fibrinogen and γ-globulins and only low-level binding to α- and β-globulins. HSA adducts were found in every patient notwithstanding diclofenac AG underwent rapid hydrolysis in plasma ex vivo and even when the glucuronide was undetectable in plasma. Five of eight lysines modified reproducibly in vitro at high AG:HSA molar ratios were also modified in two or more patients, one in all of them. Because the patients received diclofenac daily for ≥12 months, adduct levels will probably have stabilized; τ1/2 of plasma protein adducts of carboxylic drugs in humans are approximately 5–13.5 days (Zia-Amirhosseini et al., 1994).

We have obtained direct evidence of multiple, variable, drug-derived protein modifications in diclofenac patients without adverse reactions. However, studies on β-lactams have established that albumin adduction per se is insufficient to induce drug hypersensitivity (Jenkins et al., 2009; Meng et al., 2011; Whitaker et al., 2011). Induction of an immune response is a function of the chemistry of the drug and the biology of the patient. Moreover, multiple pathways have been proposed for initiation of hypersensitivity, including haptenation, pharmacological interaction, and altered self-peptide presentation (Louis-Dit-Sully and Schamel, 2014). Therefore, to determine the clinical consequences of AG-protein adduct formation, it will be necessary to test T cells and antibodies from hypersensitive and nonhypersensitive patients for recognition of the epitopes defined in this study. Such studies are essential to confirm or dispel the notion that AG are metabolite alerts for idiosyncratic toxicity and should be considered a liability when identified during drug discovery.

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